

# Work Order ID 86078

**\*86078\***

June-20-12 12:55:32 PM

Item ID: 41232-200-005-001

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Spacer (Step Actuator)

Stop **\*NS2\***

Start Date: 20/06/2012 Start Qty: 6.00

**\*6\***

Cust Item ID:

Required Date: 04/07/2012 Req'd Qty: 6.00

**\*6\***

Customer:

Reference:

Approvals: Process Plan: *MLJ*

Date: *12/06/20* Tooling:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr Revision Nbr

41232-200-005 Rev IR

100

0.00

**\*100\***

Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

*12-08-15*

*6*

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA680 & DWG 41232-200-005 ,FOLIO  
REV: *IR* DWG REV: *IR* 2-DEBURR AS REQUIRED

*Manual*

110

QC2- Inspect parts off machine FAI/FAIB

0.00

**\*110\***

QC

Memo

0.00

*12-08-15*

*6*

Quality Control

120

QC8- Inspect parts - second check

0.00

**\*120\***

QC

Memo

0.00

*12/08/15*

*6*

Quality Control

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 86078**

June-20-12 12:55:32 PM

**\*86078\***

Page 2

Item ID: 41232-200-005-001

Accept

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Revision ID:

Item Name: Spacer (Step Actuator)

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Start Date: 20/06/2012 Start Qty: 6.00

**\*6\***

Cust Item ID:

Required Date: 04/07/2012 Req'd Qty: 6.00

**\*6\***

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start **\*NR1\***

QC:

Date:

SPC (Y/N):

Date:

Stop **\*NR2\***Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg & Stock Location: **378**

0.00

**\*130\***

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

MLJ 12/08/16

MLJ 12/08/16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries

# Picklist Print

June-20-12 12:55:36 PM

Page 1

Work Order ID: 86078

Parent Item: 41232-200-005-001

Parent Item Name: Spacer (Step Actuator)

\*86078\*

\*41232-200-005-001\*

Start Date: 20/06/2012

Required Date: 04/07/2012

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A New Issue 07-03-01 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDEL RINR0.500		Purchased	No			100	f	52.3370	0.036	0.227368			

\*MDFI RINR0 500\*

Delrin Round Bar .50"

\*\*

Location

MAT055

Loc Qty

52.337

Loc Code

109571

7.577

18355

44.76

.5 12-08-15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries



# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

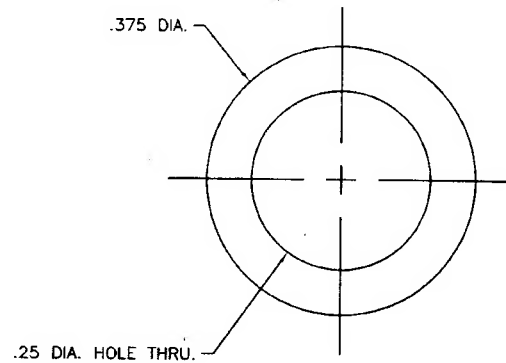
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

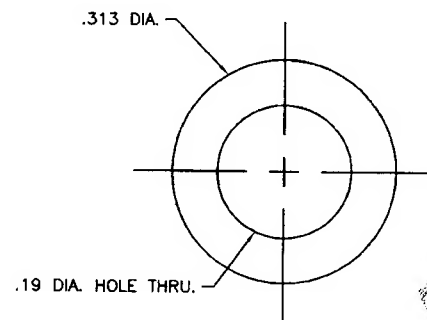
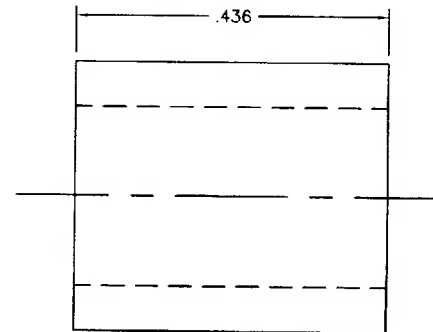
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**NOTE:** Date & initial all entries

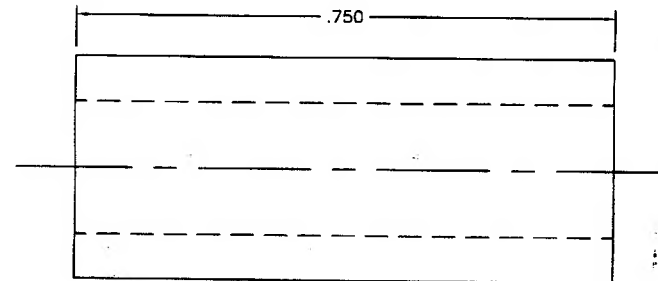




-001 SPACER



-003 SPACER



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 86078MCS

12/06/20

						-003	SPACER	.313' x .750	ACETRON N.S.	CADILLAC PLASTICS, FORT WORTH, TX.
						-001	SPACER	.375' x .436	ACETRON N.S.	CADILLAC PLASTICS, FORT WORTH, TX.
		PART NO.		NAME		STOCK SIZE		MATERIAL		MATL. SPEC
NO. REQ'D PER ASSY		LIST OF MATERIAL								
PROPRIETARY RIGHTS NOTICE						UNLESS OTHERWISE SPECIFIED		DRAFTSMAN		D. NELSON
THESE DATA ARE PROPRIETARY TO ERA AVIATION, INC. DISCLOSURE, REPRODUCTION, OR USE OF THESE DATA FOR ANY PURPOSE IS PROHIBITED WITHOUT WRITTEN AUTHORIZATION FROM ERA AVIATION, INC. THE FOLLOWING DOES NOT APPLY TO VENDOR PARTS.						Y ± .1		CHECK		D. MURPHY
						XX ± .03		STRESS		5/29/02
						XXX ± .010		PROD. ENGR.		5/29/02
						ANGLES ± 1/2°		HEAT TREAT		
								FINISH		
								DWG. SIZE		C
								SCALE		1 : .125
								DWG. NO.		41232-200-005
								REV.		IR

Era Aviation, Inc.

W/O:		WORK ORDER CHANGES					
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